

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 85284

June-05-12 11:35:22 AM

85284

Page 2

Item ID: D3775-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Guard

Start Date: 05/06/2012 Start Qty: 8.00

8

Cust Item ID:

Required Date: 19/06/2012 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

0.00

Packaging

12/7/11 (8)?

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

*CK 12/7/11**MF
12-09-10*

Dart Aerospace Ltd

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Picklist Print

June-05-12 11:35:26 AM

Page 1

Work Order ID: 85284

85284

Parent Item: D3775-1

D3775-1

Parent Item Name: Guard

Start Date: 05/06/2012

Required Date: 19/06/2012

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A New Issue 08-05-05 JLM Verified By:EC
IPP Rev:B 08-07-18 revB as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location
---------------------------------	------------------------	---------------	-------------	---------------------	------------------

MDEL RINR1.500		Purchased		No	
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MDFI RINR1 500

Inventory

Location

MAT055

121971

Loc Qty

8

8

Loc Code

Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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100	f	8.0000	0.235	1.978947			
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**

SD 12/7/8

122042

2.024

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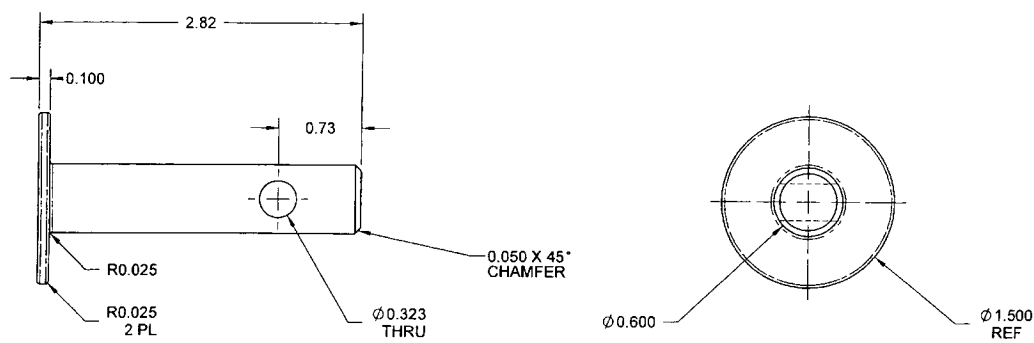
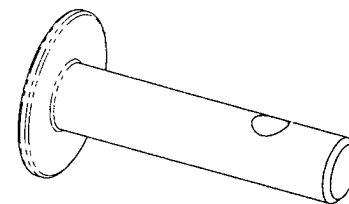
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SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 85284/MJ

12/06/05

D3775-1 GUARD

NOTES:

- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL ROUND BAR (REF. DART SPEC. M-DELRIN-R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.03 lbs

B	RE-DESIGN - 1 FOR LONGER PROFILE. ELIMINATE -3	HS	08.06.10
A	NEW ISSUE	HS	08.06.04
REV	DESCRIPTION	BY	DATE
DESIGN	HS		
DRAWN	HS		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.06.10		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3775** REV. B
SHEET 1 OF 1

TITLE **GUARD** SCALE NTS

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